

Assembly Instructions Museum Bars[®]

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Supplies: Needle nose pliers and phillips screwdriver
Perform all steps on a flat surface (table or floor).



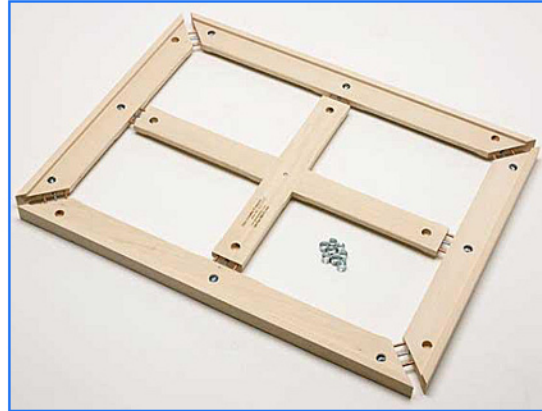
1. Assemble braces first. (Circled in red above.) Lay braces with the holes face up; the alphanumeric markings should be on the perimeter of the braces, the markings should be alphabetical, clockwise. Attach braces via the pre-drilled holes at each intersection with the screws provided. (As shown above, two braces will have just one intersection.)

2. Set the four bars in alphanumeric order on your work surface exactly as shown on right with the holes face up. Insert a ballnut into the hole on the top of each bar. The threaded end of the ballnut should be at the top (toward the eventual corner joint)

3. Hold ballnut in place and screw in the bolt until only three threads are exposed. (See below)
Insert 2 copper dowels. (See below-right)



4. Fill all but the bottom holes with ballnuts, bolts & dowels.
5. Re-position stretcher bars and line up alphanumeric markings on bars with markings on braces. Push the bars into the braces halfway, all the way around.



6. Push all the bars and braces together.
7. Put locking sleeves on every ball nut. The larger gap of the locking sleeve will fit over the shaft of the bolt. Repositioning dowel may be necessary.

